



BONDED WINDOWS

1. ROUTE COVER FACE DOWN AND REMOVE THE TWO MOUNTING BOSS WHEN REQUIRED.

2. ROUTE BOTH SURFACES BEFORE BONDING. MINIMUM OVERLAP BETWEEN THE WINDOW AND COVER IS 1/4".

3. OPENING SIZES UP TO 144" X 144" AND A MINIMUM 0.375" THICKNESS FOR OPENING SIZES LARGER THAN 144" X 144".

4. COVER UP TO 138" X 138" (MINIMUM MATERIAL THICKNESS 0.375").

5. SPACING 1/8" TO 3/16" (0.375" TO 0.469").

6. APPLICABLE NOMINAL SIZE 0.375" X 0.469".

7. ALL FILE #654566, VOL. 1, SECTION TYPE RATINGS 1, 2, 3, 4, 12.

SPECIAL REQUIREMENTS

SECTION AA

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REV	DATE	BY	CHKD BY	DATE	SCALE	DO NOT SCALE
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UNLESS SPECIFIED .XXX ± 0.010 (0.25)

STAHILIN ENCLOSEURES

300 DINGFIELD BELLEVUE, MICHIGAN 48009

PART NO. NN302419HWT

SCALE: 1:1

DATE: 11/11/2008

BY: DEV

CHKD BY: DEV

DATE: 11/11/2008

SCALE: 1:1

DO NOT SCALE